

## TECHNICAL OVERVIEW OF BIOGAS UTILIZATION AS FUEL OF BOAT ENGINE

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### ABSTRACT

The depletion of world energy reserves and the increasing levels of environmental pollution, increase human creativity. Discoveries on environmentally friendly renewable energy-making technologies are increasingly widespread. One of them is the manufacture and utilization of biogas as an alternative fuel. Biogas is one of renewable energy sources with bio gas production process from organic material like cattle dung with the help of bacteria decomposers. By conducting a literature study on biogas utilization and calculation analysis, biogas application was applied as an outboard fuel engine with 10 horse power in a boat capable of crossing for 10 minutes with a capacity of 1 to 2 passengers, such as private boats owned by coastal communities or boats used by traders on floating markets in the Kalimantan area.

**Keywords:** Biogas utilization, boat, cattle dung, engine

### INTRODUCTION

The increasing of demand for goods and services leads to an increase in human needs for the use of water transport. Indonesia is known as an archipelagic country with 2/3 of its territory is the territorial waters. Indonesian people utilize boats, boats and other means of water transportation as a tool for human and goods crossing, trade aids on traditional floating markets and much more. This situation causes the consumption of diesel and gasoline as the fuel of the ship's engine also increased. With the enormous dependence on fossil fuels derived from petroleum, surely there must be an attempt to divert into other renewable energy sources.

In recent years, there have been many attempts by the Indonesian government to change the use of fossil fuels to gas, for example kerosene to LPG gas conversion used in household activities. Another programs that has been implemented is transfer vehicle fuel from gasoline or diesel to gas, however it does not work optimally. This program motivates the formation of other similar programs, namely the transfer of fuel for ship engines and boats that are diesel and gasoline into gas, both derived from natural gas and biogas.

Biogas is a renewable energy source with bio-gas production process from organic material with the help of bacterial decomposers. The degradation process of this organic material does not involve oxygen (anaerobic digestion), where the result is mostly methane gas produced by anaerobic fermentation of organic matter. Biogas can be produced from market waste, agricultural waste, wastewater, manure and animal waste.

In Indonesia, however, most biogas manufacturing applications use livestock manure [1].

The invention of simple applicative technology in generating and utilizing biogas makes this technology stoutly applied in the community because it has an economic advantage [2]. Biogas most of its application is applied as household stove fuel. The application of biogas that is applied as a driving fuel on water transportation is still quite rare or even not yet existed. Therefore, it is further studied about the application of biogas as a substitute for outboard motor fuel in boats used for short range crossings.

## LITERATURE REVIEW

### Biogas

Biogas is a gas fuel (biofuel) and renewable fuel produced by anaerobic digestion or anaerobic fermentation of organic matter with the help of methane bacteria such as *methanobacterium sp.* Materials that can be used as raw materials for the manufacture of biogas organic materials instead of fossil, dirt, organic solid waste from urban activity and others. But in Indonesia biogas is usually made from buffalo dung, cows, goats, horses, pigs and other livestock.

According to Sunaryo [3], the main content of biogas is methane gas (CH<sub>4</sub>) with concentrations of 50% - 80%. Gases in biogas that can act as fuel are methane gas (CH<sub>4</sub>), Hydrogen gas (H<sub>2</sub>) and Carbon monoxide (CO) gas and small amounts of Nitrogen (N<sub>2</sub>), Oxygen (O<sub>2</sub>) and Hydrogen sulfide (H<sub>2</sub>S).

### *Biogas Production Process*

The process of making biogas is fermented by the process of forming methane gas under anaerobic conditions with the aid of bacteria in a digester so that it will produce methane gas (CH<sub>4</sub>) and carbon dioxide gas (CO<sub>2</sub>) which is larger than hydrogen gas (H<sub>2</sub>), nitrogen gas (N<sub>2</sub>) and hydrogen sulfide gas (H<sub>2</sub>S).

According to Elizabeth et al [5], the process of fermentation of organic materials takes 7-10 days to produce biogas with an optimum temperature of 35° C and optimum pH in the range of 6.4-7.9. Biogas made from cow dung contains 55-65% CH<sub>4</sub> gas, 30-35% CO<sub>2</sub> gas and little hydrogen gas (H<sub>2</sub>), nitrogen gas (N<sub>2</sub>) and other gases. The heat produced is 600 BTU/cuft. Meanwhile, biogas made from natural gas containing CH<sub>4</sub> gas of 80% with heat of 1000 BTU/cuft. According to Sunaryo [3] the CH<sub>4</sub> gas content of biogas can be increased by separating CO<sub>2</sub> gas and H<sub>2</sub>S gas which are corrosive. Making biogas begins by incorporating organic matter into the digester, so that anaerobic bacteria will decompose the organic material and produce a gas called biogas. According to Aremu et al [4], biogas can be produced at 7-10 days after the digester is fully charged, and reaches its peak on days 20-25. The biogas that has accumulated in the digester is passed through the gas pipeline to the gas storage tank or directly to the site of use, for example is the cooker.

### *The Advantages of Biogas*

Biogas can be used in the same way as other flammable gases. Combustion is done by mixing biogas with oxygen (O<sub>2</sub>). According to Sunaryo [3], to obtain optimal combustion results need to be purified / filtering process because biogas contains some other unfavorable gas. The exhaust gas generated from the biogas combustion process is environmentally friendly, so the use of biogas as a fuel can reduce the pollution that occurs in the environment.

According to Aremu et al [4] and Semin [12], there are other advantages obtained in the manufacture of biogas, namely the production of sludge that can be used as fertilizer because it is enriched with compost that can increase the nutrient of agricultural land. The biogas forming process, when it from organic materials in biogas reactors that can be degraded with the help of enzymes and bacteria.

### **The Working Principle of Engine**

According to Daryanto [7], combustion is a process whereby the fuel mixes with oxygen in the air causing heat to press and then generates mechanical energy. It can be concluded that engine is a component used to convert the chemical energy of fuel into thermal energy, and use that energy to perform mechanical work. Engine are divided into to types based on the fuel combustion process, namely external combustion engine and internal combustion engine.

#### a. External Combustion Engine

The external combustion engine is an engine that the fuel combustion process occurs outside the engine, so to carry out combustion is used its own mechanism. The heat from the fuel combustion is not directly converted to power, but through the conductor medium, and then it converted into mechanical power. For example steam engines and steam turbines.

#### b. Internal Combustion Engine

The internal combustion engine is the engine that the fuel combustion process occurs inside the engine, so the heat from the combustion result is directly converted into mechanical power. For example gas turbine, diesel engine and gas transmitter propulsion engine.

Combustion is also called a chemical reaction between fuel and oxygen. Although there is a process of mixing fuel with oxygen, chemical reactions do not necessarily occur. There are several other requirements that must be met. To get the maximum burning process required a perfect process, namely with the following conditions

- a. The quantity of oxygen in the supply to the combustion chamber is sufficient
- b. Oxygen and fuel are completely mixed
- c. The air-fuel mixture is maintained above its ignition temperature

## Boat Engine

Boat engine is one type of internal combustion engine that is used as a driving machine on the boat crossing. This type of machine uses gasoline. The structure and the application of boat engine are presented on Fig 1.



Fig. 1 Boat engine

The working principle of boat engine is similar as Otto engine. Its working process is described below:

1. Gasoline-air mixture is injected into the engine combustion chamber when the piston position is bottom dead center (BDC).
2. Then the compression stroke occurs when the piston moves to top dead center (TDC). At the end of the compression stroke, the spark plug ignites the air-fuel mixture and the combustion process occurs.
3. The power stroke is a result of the explosion in the combustion process that occurs in the cylinder. At this stroke, the piston moves to bottom dead center.
4. Finally, the piston returns to the position of top dead center to perform the exhaust stroke on the combustion gas that occurs in the cylinder.

## METHODS

The method used in writing this paper is a study of literature on journals to obtain data and information related to the theme of the paper.

## DISCUSSION

### Boat Engine Specification

Boat engines commonly used on short-range boats, it is about 5-20 HP. The power of the engine boat is usually capable of carrying 4-10 passengers. This research uses an engine boat as the object. Its specifications are described in Table 1.

Table 1. Engine Specification

Engine Specification	Data
Power	10 HP = 7,36 kW
Engine Type	2 stroke, in-line 1
Displacement	103 cm <sup>3</sup>
RPM Max	4500-5500 rpm
Bore x Stroke	54.0 x 45.0

### Installation System Plan

In order to be used as engine alternative fuel, we need to design the installation system of biogas from the storage into the engine. The installation system starts from the opening of the valve so the biogas in the storage tank passes through the hose. Biogas that flows into the engine has a certain pressure that will be read on the pressure gauge. Furthermore, biogas will enter the mixing component. Biogas and air will be mixed together before through the intake valve. Next, biogas and air mixture enter the combustion chamber when the intake stroke of engine. The biogas air mixture will be compressed and at the end of the compression stroke, the compressed biogas air mixture will be contacted with the spark plug and produce the flame, so the combustion process can occur. The biogas installation system plan is presented in Fig. 2.

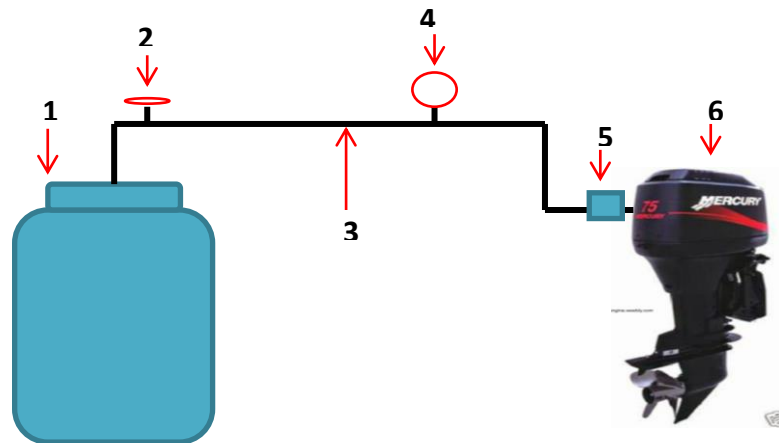


Fig. 2 Biogas Installation System Plan

The components information of biogas installation system that are presented on Fig. 2, namely:

1. Biogas Storage Tank,
2. Valve of Biogas Tank
3. Pressure Gauge
4. Pipe
5. Biogas-air Mixturer
6. Boat Engine

## Calculation of Biogas Utilization

According to Haryati [6], methane gas as the main component of biogas is the odorless and colorless gas which, when burned, will produce heat energy of about 1000 BTU / ft<sup>3</sup> or 252 Kcal / 0.028 m<sup>3</sup>. Biogas can be converted into several forms of energy, such as heat energy or with the help of a generator converted into electrical and mechanical energy. Table 2 presents the biogas energy conversion and biogas utilization.

Table 2. Biogas Energy Conversion and Utilization [6]

Utilization	Biogas Energy in every 1 m <sup>3</sup>
Lighting	Compare-able to 60 watt for 6 hours
Cooking	Compare-able to cooking 3 dishes for 5-6 people
Alternative fuel	Compare-able to 0.7 kg gasoline
An engine fuel	Compare-able to running an engine 1 HP for 1 hour
Electricity	Compare-able to 1.25 KWH electricity

Based on Table 1, it is known that biogas of 1 m<sup>3</sup> can be used for carrier (motor) with power of 1 HP with 2 hours operation time. As the calculation above, 1 HP equals to 0.736 kW. When analyzed further, the boat across the short distance does not have a tank large enough to be able to store biogas as much as 1 m<sup>3</sup>. The tank on the boat is usually small in size which is only able to store fuel in liquid form which is used for 1 times the crossing route (1 return trip). For that purpose, a small portable biogas digester is used for biogas storage tanks as a boat fuel.

In the design plan, the portable biogas storage tank will be made by using a paint bucket of 20 liters. When converted for use on outboard engines, the calculation is obtained as follows.

It is known that:

- 20 liter paint bucket
  - 1 liter = 0,001 m<sup>3</sup>
  - 20 liter = 0,02 m<sup>3</sup>
- Power of boat engine = 10 HP
- 1 m<sup>3</sup> biogas = 1 HP engine for 2 hours engine operation

So :

- 10 HP = 10 m<sup>3</sup> biogas for 2 hours
  - = 5 m<sup>3</sup> biogas peer 1 hour
  - = 5 / 60
  - = 0,083 m<sup>3</sup> biogas peer minute

If the plan use 5 HP boat engine, so:

$$\begin{aligned} 1. 5 \text{ HP} &= 2,5 \text{ m}^3 \text{ biogas per hour} \\ &= 2.5 / 60 \\ &= 0,042 \text{ m}^3 \text{ biogas per minute} \end{aligned}$$

If in every 1 trip crossing, it takes 10 minutes, so the boat need 0,42 m<sup>3</sup> biogas per trip crossing. It means that the amount of portable storage tank of biogas in one trip crossing are:

$$\begin{aligned} 0,02 \text{ m}^3 &= 1 \text{ portable storage tank} \\ 0,42 \text{ m}^3 &= \pm 21 \text{ portable storage tanks} \end{aligned}$$

With the amount of 21 biogas storage tanks used on boats in a single crossing, it will reduce the capacity of people who can carry the boat.

## **CONCLUSION AND RECOMMENDATION**

Base on the calculation, it can be concluded that:

1. The conversion of gasoline into biogas on the boat engine found on the boat crossing can be done on boats that use boat engines with power less than 5 HP.
2. The conversion of gasoline into biogas on boat engines found on crossing boats can be done on short-range crossing boats that have travel time of less than 10 minutes.
3. Boats that use biogas fuel have a small carrying capacity, so the conversion of gasoline to biogas in outboard engines found on boat crossing can be done on boats with capacity of 1-2 people, such as private boats owned by coastal communities or boats that used by traders on floating markets in Banjarmasin, South Kalimantan.

As for the recommendations given for perfection in making this paper, that is:

1. We have know about the biogas specification and fuel spesification for each engine on Table 2 to determine the fuel consumption on engine, so the application of biogas as alternative fuel could be calculated precisely.
2. Special system design is required to apply biogas to the ship's fuel system, in the form of a special tube design, in which biogas is stored in liquid form and then regasified it for the combustion process on the boat engine.

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